

Operation economy of CHP plants using forest biomass and peat

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PETROLEUM COKE

BITUMINOUS COALS

BROWN COALS,

1 STANDARD DESIGN

LIGNITE

NO CHALLENGE

POLYOLEFI PLASTICS

(PE, PP, PC.

PDF

INDUSTRIAL

COLOURED

PLASTICS,

CLEAN

COMMERCIAL

SOME CHALLENGES

NOOD BIOMAS

0,5

Figure 1. Solid fuel challenge ranking

(Courtesy of Amec Foster Wheeler).



Case example

Table 1. CHP plant assumptions

The operation economics of a multifuel CHP plant are affected by various factors such as **investment costs**, **fuel and CO**₂ **(EUA) prices**, **operation and maintenance (O&M) costs**, **values of produced electricity & heat**, **subsidies and taxes**.

Net calorific value, MJ/kg

CONSUMER PDF

PELLETS

BOARD

PAPER AND WOOD

0,1

DEMOLITION WOOD

FIBER RESIDUE

WOOD AND

PLASTICS

COLOURED

MIXED

PLASTICS

CONSUMER PDF

PVC

NIXED PLASTICS

Due to more challenging " properties of **biomass**, plant's operational costs can increase ²⁰ through **negative effects on efficiency and availability of the boiler and increased** ¹⁰ **maintenance work** (Fig. 1).

Co-combustion of biomass and peat can help to mitigate the negative effects.

Interactive tool

An interactive tool (Fig. 2) was created for studying the operation economics of a CHP plant when forest residues, stumps, small diameter wood and peat are used in a bubbling fluidized bed (BFB) boiler.



Results

 The co-combustion case was found the most feasible by a small margin



The idea is to let the user to change e.g. market values or plant or fuel specifications and see how the changes affect the operation economics in an illustrative way.

The main results include:

- Biomass price breakdowns at the power plant gate
- Fuel blend specific O&M cost estimations
- Plant's annual operation cost and income breakdowns
- CO₂ emissions



(Fig. 4) due to synergyeffects which decreaseO&M costs.

• Without subsidies, plant firing 100% peat would be the most competitive in the current market situation.

—0% bio —70% bio —100% bio



Figure 4. Annual costs.

In addition to fuel prices, the most relevant market parameter determining the respective competitiveness of biomass and peat is the price of emissions allowances (Fig. 5).

Figure 5. The effect of CO_2 price on the respective competitiveness of the studied cases.

Conclusions

Figure 2. Screenshots from Plant specifications, Biomass supply and Annual costs tabs.

- The interactive tool approach helps to understand and study how fuel qualities, plant specifications or market and policy related aspects affect the operation economics of power and CHP plants.
- Power plant operators/investors, fuel suppliers, people responsible for energy policies, consultants, researchers, teachers etc. could benefit from these kinds of toolkits.

• For each purpose a tailor-made toolkit can be created.

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